(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 6 January 2005 (06.01.2005)

(10) International Publication Number WO 2005/000559 A1

(5]) International Patent Classification7: B29D 30/16, 30/30

B29C 47/92,

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(21) International Application Number:

PCT/IB2003/002520

- 30 June 2003 (30.06.2003) (22) International Filing Date:
- (25) Filing Language:

Italian

(26) Publication Language:

English

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(81) Designated States (national): AE, AG, AL, AM, AT, AU,

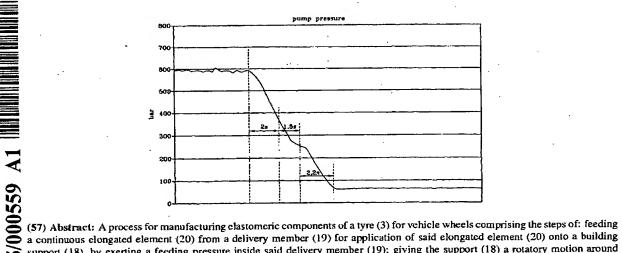
- AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, IT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, III, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPl patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: A PROCESS FOR MANUFACTURING ELASTOMERIC COMPONENTS OF A TYRE FOR VEHICLE WHEELS



support (18), by exerting a feeding pressure inside said delivery member (19); giving the support (18) a rotatory motion around a geometrical rotation axis (X-X) thereof, so that the elongated element (20) is circumferentially distributed on the support (18); carrying out controlled relative displacements for transverse distribution between said support (18) and delivery member (19) to form a tyre (3) component (9, 12, 13, 14, 15, 16, 17) with said elongated element (20) which is defined by a plurality of coils (20a) laid in a preestablished deposition pattern depending on a predetermined cross-section outline to be given to said component (9, 12, 13, 14, 20 15, 16, 17); stopping said step of feeding said elongated element (20) when formation of said component (9, 12, 13, 14, 15, 16, 17) has been completed; exerting a counter-pressure inside said delivery member (19).